









M. R. D. Pharmacy College
 (H. Kharaha Azimganj, B. P. S.)

STANDARD OPERATING PROCEDURE
 Title: M.P.A. AMPOULE FILLING & SEALING MACHINE Page: 1 of 1
 DEPARTMENT: PHARMACEUTICS Unit Code: 22/3/2022

Standard Operating Procedure: (SOP)

1. Read and understand the Machine Manual. Fill up and follow the flow chart.
2. Check the temperature of the solution being filled. Use Standard Solution.
3. The ampoules are placed vertically through suitable holder to take a position for ampoules position, in horizontal position with the neck of ampoules higher.
4. The ampoules are placed in the holder carefully at an angle of 90°.
5. Put the ampoules in the holder.
6. The ampoules are filled through the nozzle. The ampoules are placed in the holder. The ampoules are filled through the nozzle. The ampoules are placed in the holder.
7. Adjust the volume of ampoules in the holder.
8. The ampoules are filled through the nozzle.
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20. The ampoules are filled through the nozzle.

Prepared By:	Checked By:	Approved By:
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